

# PROCEEDINGS OF SPIE

## ***Extreme Ultraviolet (EUV) Lithography II***

**Bruno M. La Fontaine  
Patrick P. Naulleau**  
*Editors*

**28 February–3 March 2011  
San Jose, California, United States**

*Sponsored by*  
SPIE

*Cosponsored by*  
Cymer, Inc. (United States)

*Published by*  
SPIE

**Volume 7969**

Proceedings of SPIE, 0277-786X, v. 7969

SPIE is an international society advancing an interdisciplinary approach to the science and application of light.

The papers included in this volume were part of the technical conference cited on the cover and title page. Papers were selected and subject to review by the editors and conference program committee. Some conference presentations may not be available for publication. The papers published in these proceedings reflect the work and thoughts of the authors and are published herein as submitted. The publisher is not responsible for the validity of the information or for any outcomes resulting from reliance thereon.

Please use the following format to cite material from this book:

Author(s), "Title of Paper," in *Extreme Ultraviolet (EUV) Lithography II*, edited by Bruno M. La Fontaine, Patrick P. Naulleau, Proceedings of SPIE Vol. 7969 (SPIE, Bellingham, WA, 2011) Article CID Number.

ISSN 0277-786X  
ISBN 9780819485281

Published by

**SPIE**

P.O. Box 10, Bellingham, Washington 98227-0010 USA  
Telephone +1 360 676 3290 (Pacific Time) · Fax +1 360 647 1445  
SPIE.org

Copyright © 2011, Society of Photo-Optical Instrumentation Engineers

Copying of material in this book for internal or personal use, or for the internal or personal use of specific clients, beyond the fair use provisions granted by the U.S. Copyright Law is authorized by SPIE subject to payment of copying fees. The Transactional Reporting Service base fee for this volume is \$18.00 per article (or portion thereof), which should be paid directly to the Copyright Clearance Center (CCC), 222 Rosewood Drive, Danvers, MA 01923. Payment may also be made electronically through CCC Online at [copyright.com](http://copyright.com). Other copying for republication, resale, advertising or promotion, or any form of systematic or multiple reproduction of any material in this book is prohibited except with permission in writing from the publisher. The CCC fee code is 0277-786X/11/\$18.00.

Printed in the United States of America.

Publication of record for individual papers is online in the SPIE Digital Library.

**SPIE**   
Digital Library

[SPIDigitalLibrary.org](http://SPIDigitalLibrary.org)

---

**Paper Numbering:** Proceedings of SPIE follow an e-First publication model, with papers published first online and then in print and on CD-ROM. Papers are published as they are submitted and meet publication criteria. A unique, consistent, permanent citation identifier (CID) number is assigned to each article at the time of the first publication. Utilization of CIDs allows articles to be fully citable as soon as they are published online, and connects the same identifier to all online, print, and electronic versions of the publication. SPIE uses a six-digit CID article numbering system in which:

- The first four digits correspond to the SPIE volume number.
- The last two digits indicate publication order within the volume using a Base 36 numbering system employing both numerals and letters. These two-number sets start with 00, 01, 02, 03, 04, 05, 06, 07, 08, 09, 0A, 0B ... 0Z, followed by 10-1Z, 20-2Z, etc.

The CID number appears on each page of the manuscript. The complete citation is used on the first page, and an abbreviated version on subsequent pages. Numbers in the index correspond to the last two digits of the six-digit CID number.

# Contents

## Part One

xv	Conference Committee
xix	Introduction

---

### SESSION 1 INVITED SESSION I

---

7969 02	<b>Printability and inspectability of defects on the EUV mask for sub-32nm half pitch HVM application (Invited Paper)</b> [7969-01] S. Huh, I.-Y. Kang, S.-H. Kim, H. Seo, D. Kim, J. Park, S.-S. Kim, H.-K. Cho, Samsung Electronics Co., Ltd. (Korea, Republic of); K. Goldberg, I. Mochi, Lawrence Berkeley National Lab. (United States); T. Shoki, HOYA Corp. (Japan); G. Inderhees, KLA-Tencor Corp. (United States)
7969 03	<b>Modeling the transfer of line edge roughness from an EUV mask to the wafer (Invited Paper)</b> [7969-02] G. M. Gallatin, National Institute of Standards and Technology (United States); P. P. Naulleau, Lawrence Berkeley National Lab. (United States)
7969 04	<b>EUV secondary electron blur at the 22nm half pitch node (Invited Paper)</b> [7969-03] R. Gronheid, IMEC (Belgium); T. R. Younkin, M. J. Leeson, Intel Corp. (United States); C. Fonseca, J. S. Hooge, Tokyo Electron America, Inc. (United States); K. Nafus, Tokyo Electron Kyushu Ltd. (Japan); J. J. Biafore, M. D. Smith, KLA-Tencor Corp. (United States)

---

### SESSION 2 EUV I: JOINT SESSION WITH CONFERENCE 7972

---

7969 05	<b>Development status of EUV resist materials and processing at Selete</b> [7969-04] K. Matsunaga, G. Shiraishi, J. J. Santillan, K. Kaneyama, H. Oizumi, T. Itani, Semiconductor Leading Edge Technologies, Inc. (Japan)
7969 06	<b>Comprehensive EUV lithography model</b> [7969-05] M. D. Smith, T. Graves, J. Biafore, S. Robertson, KLA-Tencor Corp. (United States); C. Kim, J. Moon, J. Kim, C. Bok, D. Yim, Hynix Semiconductor Inc. (Korea, Republic of)
7969 07	<b>Additive-loaded EUV photoresists: performance enhancement and the underlying physics</b> [7969-06] V. K. Daga, Y. Lin, J. J. Watkins, Univ. of Massachusetts Amherst (United States); U. Okoroanyanwu, GLOBALFOUNDRIES Inc. (United States); K. Petrillo, D. Ashworth, SEMATECH (United States); H.-G. Peng, C. L. Soles, National Institute of Standards and Technology (United States)

---

**SESSION 3 SOURCES**

---

- 7969 08 **100W 1st generation laser-produced plasma light source system for HVM EUV lithography** [7969-07]  
H. Mizoguchi, Gigaphoton Inc. (Japan); T. Abe, Y. Watanabe, T. Ishihara, T. Ohta, T. Hori, T. Yanagida, H. Nagano, T. Yabu, S. Nagai, G. Soumagne, A. Kurosu, K. M. Nowak, T. Suganuma, M. Moriya, K. Kakizaki, A. Sumitani, EUVA/Komatsu Ltd. (Japan); H. Kameda, H. Nakarai, J. Fujimoto, Gigaphoton Inc. (Japan)
- 7969 09 **Gas-based spectral filter for mitigating 10.6  $\mu\text{m}$  radiation in CO<sub>2</sub> laser produced plasma extreme ultraviolet sources** [7969-08]  
C. Mbanaso, G. Denbeaux, A. Antohe, H. Bull, Univ. at Albany (United States); F. Goodwin, SEMATECH (United States); A. Hershcovitch, Brookhaven National Lab. (United States)
- 7969 0A **Cooled EUV collector optics for LPP and DPP sources** [7969-09]  
X. Bozec, L. Moine, R. Wevers, S. Djidel, R. Mercier Ythier, R. Geyl, V. Patoz, Sagem (France)
- 7969 0B **Enabling the 22nm node via grazing incidence collectors integrated into the DPP source for EUVL HVM** [7969-10]  
G. Bianucci, A. Bragheri, G. L. Cassol, R. Ghislanzoni, R. Mazzoleni, F. E. Zocchi, Media Lario Technologies S.r.l. (Italy)
- 7969 0C **High-brightness LPP source for actinic mask inspection** [7969-11]  
S. Ellwi, F. Abreau, Adlyte Corp. (Switzerland)
- 7969 0D **Combined effects of pre-pulsing and target geometry on efficient EUV production from laser produced plasma experiments and modeling** [7969-12]  
A. Hassanein, T. Sizyuk, V. Sizyuk, S. S. Harilal, Purdue Univ. (United States)

---

**SESSION 4 MASKS I**

---

- 7969 0E **Replicated mask surface roughness effects on EUV lithographic patterning and line edge roughness** [7969-13]  
S. A. George, P. P. Naulleau, E. M. Gullikson, I. Mochi, F. Salmassi, K. A. Goldberg, E. H. Anderson, Lawrence Berkeley National Lab. (United States)
- 7969 0G **EUVL alternating phase shift mask** [7969-119]  
P.-Y. Yan, A. Myers, Y. Shroff, M. Chandhok, G. Zhang, Intel Corp. (United States); E. Gullikson, F. Salmassi, Lawrence Berkeley National Lab. (United States)
- 7969 0H **AIMS EUV: the actinic aerial image review platform for EUV masks** [7969-15]  
D. Hellweg, J. Ruoff, A. Herkommer, J. Stühler, T. Ihl, H. Feldmann, M. Ringel, Carl Zeiss SMT GmbH (Germany); U. Ströbner, S. Perlitz, W. Harnisch, Carl Zeiss SMS GmbH (Germany)
- 7969 0I **SEMATECH's infrastructure for defect metrology and failure analysis to support its EUV mask defect reduction program** [7969-16]  
V. Jindal, C. C. Lin, J. Harris-Jones, SEMATECH (United States); J. Kageyama, AGC Electronics America, Inc. (United States)

- 7969 OJ **Evaluation of EUV mask defect using blank inspection, patterned mask inspection, and wafer inspection** [7969-17]  
T. Kamo, T. Terasawa, T. Yamane, H. Shigemura, N. Takagi, T. Amano, K. Tawarayama, M. Nozoe, T. Tanaka, O. Suga, I. Mori, MIRAI-Semiconductor Leading Edge Technologies, Inc. (Japan)

---

**SESSION 5 OPTICS AND CONTAMINATION**

---

- 7969 OK **The NIST EUV facility for advanced photoresist qualification using the witness-sample test** [7969-18]  
S. Grantham, C. Tarrío, S. B. Hill, L. J. Richter, T. B. Lucatorto, National Institute of Standards and Technology (United States); J. van Dijk, C. Kaya, ASML Netherlands B.V. (Netherlands); N. Harned, ASML (United States); R. Hoefnagels, M. Silova, J. Steinhoff, ASML Netherlands B.V. (Netherlands)
- 7969 OL **Influence of environments on the footprint of particle contamination on EUV mask** [7969-19]  
T.-G. Kim, IMEC (Belgium) and Katholieke Univ. Leuven (Belgium); E. Kesters, H. Struyf, P. W. Mertens, IMEC (Belgium); S. De Gendt, M. Heyns, IMEC (Belgium) and Katholieke Univ. Leuven (Belgium)
- 7969 OM **Optics contamination studies in support of high-throughput EUV lithography tools** [7969-20]  
S. B. Hill, N. S. Faradzhev, L. J. Richter, S. Grantham, C. Tarrío, T. B. Lucatorto, National Institute of Standards and Technology (United States); S. Yulin, M. Schürmann, V. Nesterenko, T. Feigl, Fraunhofer Institute for Applied Optics and Precision Engineering (Germany)
- 7969 ON **A simple modeling of carbon contamination on EUV exposure tools based on contamination experiments with synchrotron source** [7969-21]  
M. Shiraishi, T. Yamaguchi, A. Yamazaki, N. Kandaka, T. Oshino, K. Murakami, Nikon Corp. (Japan)

---

**SESSION 6 TOOLS AND OPC**

---

- 7969 OP **Development of EUV lithography tools at Nikon** [7969-23]  
K. Murakami, T. Oshino, H. Kondo, H. Chiba, K. Nomura, H. Kawai, Y. Kohama, K. Morita, K. Hada, Y. Ohkubo, Nikon Corp. (Japan)
- 7969 OQ **Resolution capability of SFET with slit and dipole illumination** [7969-24]  
Y. Tanaka, K. Matsunaga, S. Magoshi, S. Shirai, K. Tawarayama, H. Tanaka, MIRAI-Semiconductor Leading Edge Technologies, Inc. (Japan)
- 7969 OR **The SEMATECH Berkeley MET: extending EUV learning down to 16nm half pitch** [7969-25]  
C. N. Anderson, L. M. Baclea-An, P. E. Denham, S. A. George, K. A. Goldberg, M. S. Jones, N. S. Smith, Lawrence Berkeley National Lab. (United States); T. I. Wallow, GLOBALFOUNDRIES Inc. (United States); W. Montgomery, SEMATECH (United States); P. P. Naulleau, Lawrence Berkeley National Lab. (United States)

- 7969 OS **Investigation of EUV tapeout flow issues, requirements, and options for volume manufacturing** [7969-26]  
J. Cobb, Synopsys, Inc. (United States); S. Jang, J. Ser, I. Kim, Samsung Electronics Co., Ltd. (Korea, Republic of); J. Yeap, K. Lucas, Synopsys, Inc. (United States); M. Do, Synopsys Korea Inc. (Korea, Republic of); Y.-C. Kim, Samsung Electronics Co., Ltd. (Korea, Republic of)
- 7969 OT **EUV flare and proximity modeling and model-based correction** [7969-27]  
C. Zuniga, Mentor Graphics Corp. (United States); M. Habib, Mentor Graphics Corp. (Egypt); J. Word, Mentor Graphics Corp. (United States); G. F. Lorusso, E. Hendrickx, B. Baylav, IMEC (Belgium); R. Chalasani, M. Lam, Mentor Graphics Corp. (United States)
- 7969 OU **EUV OPC for 56nm metal pitch** [7969-28]  
M. Burkhardt, M. Colburn, IBM Research (United States); Y. Deng, GLOBALFOUNDRIES Inc. (United States); E. Gallagher, IBM Microelectronics (United States); H. Kato, Toshiba America Electronic Components, Inc. (United States); G. McIntyre, IBM Microelectronics (United States); K. Petrillo, S. Raghunathan, IBM Research (United States); A. C. Smith, IBM Microelectronics (United States); T. Wallow, O. Wood, Y. Zou, GLOBALFOUNDRIES Inc. (United States); C. Zuniga, Mentor Graphics Corp. (United States)

---

## SESSION 7 MASKS II

- 7969 OV **Phase defect printability and actinic dark-field mask blank inspection capability analyses** [7969-29]  
T. Terasawa, T. Yamane, T. Kamo, T. Tanaka, O. Suga, MIRAI-Semiconductor Leading Edge Technologies, Inc. (Japan)
- 7969 OW **EUV masks under exposure: practical considerations** [7969-30]  
E. Gallagher, G. McIntyre, IBM Microelectronics (United States); T. Wallow, GLOBALFOUNDRIES Inc. (United States); S. Raghunathan, IBM Microelectronics (United States); O. Wood, GLOBALFOUNDRIES Inc. (United States); L. Kindt, J. Whang, M. Barrett, IBM Microelectronics (United States)
- 7969 OX **Towards defect free EUVL reticles: carbon and particle removal by single dry cleaning process and pattern repair by HIM** [7969-31]  
N. B. Koster, F. T. Molkenboer, E. van Veldhoven, S. Oostrom, TNO (Netherlands)
- 7969 OY **Feasibility of EUVL thin absorber mask for sub-32nm half pitch patterning** [7969-32]  
Y. Hyun, J. Park, S. Koo, Y. Kim, S. Kim, C. Lim, D. Yim, S. Park, Hynix Semiconductor Inc. (Korea, Republic of)
- 7969 OZ **Current status of EUV mask blanks and LTEM substrates defectivity and cleaning of blanks exposed in EUV ADT** [7969-33]  
A. J. Kadaksham, B. Lee, M. House, SEMATECH (United States); T. Laursen, B. Niekrewicz, ASML (United States); A. Rastegar, SEMATECH (United States)
- 7969 10 **An EUV Fresnel zoneplate mask-imaging microscope for lithography generations reaching 8 nm** [7969-34]  
K. A. Goldberg, I. Mochi, S. B. Rekawa, N. S. Smith, Lawrence Berkeley National Lab. (United States); J. B. Macdougall, Lawrence Berkeley National Lab. (United States) and California State Univ. Fresno (United States); P. P. Naulleau, Lawrence Berkeley National Lab. (United States)

---

**SESSION 8 EUV II: JOINT SESSION WITH CONFERENCE 7972**

---

- 7969 11 **Understanding EUV resist dissolution characteristics and its impact to RLS limitations** [7969-35]  
C. Fonseca, B. Head, Tokyo Electron America, Inc. (United States); H. Shite, K. Nafus, Tokyo Electron Kyushu Ltd. (Japan); R. Gronheid, G. Winroth, IMEC (Belgium)
- 7969 12 **Impact of polymerization process on OOB on lithographic performance of a EUV resist** [7969-36]  
V. Jain, S. M. Coley, Dow Electronic Materials (United States); J. J. Lee, The Dow Chemical Co. (Korea, Republic of); M. D. Christianson, D. J. Arriola, The Dow Chemical Co. (United States); P. LaBeaume, M. E. Danis, N. Ortiz, S.-J. Kang, Dow Electronic Materials (United States); M. D. Wagner, The Dow Chemical Co. (United States); A. Kwok, D. A. Valeri, J. W. Thackeray, Dow Electronic Materials (United States)
- 7969 13 **Line width roughness control and pattern collapse solutions for EUV patterning** [7969-37]  
K. Petrillo, G. Huang, D. Ashworth, J. Georger, L. Ren, K. Y. Cho, W. Montgomery, S. Wurm, SEMATECH (United States); S. Kawakami, TEL Technology Ctr., America, LLC (United States); S. Dunn, Tokyo Electron America, Inc. (United States); A. Ko, TEL Technology Ctr., America, LLC (United States)

---

**SESSION 9 RESIST**

---

- 7969 14 **Out of band radiation effects on resist patterning** [7969-38]  
S. A. George, P. P. Naulleau, Lawrence Berkeley National Lab. (United States)
- 7969 15 **Directly patterned inorganic hardmask for EUV lithography** [7969-39]  
J. K. Stowers, A. Telecky, M. Kocsis, B. L. Clark, D. A. Keszler, A. Grenville, Inpria Corp. (United States); C. N. Anderson, P. P. Naulleau, Lawrence Berkeley National Lab. (United States)
- 7969 16 **CD uniformity improvement for EUV resists process: EUV resolution enhancement layer** [7969-40]  
H.-W. Kim, H.-S. Na, C.-M. Park, C. Park, S. Kim, C. Koh, I.-S. Kim, H.-K. Cho, Samsung Electronics Co., Ltd. (Korea, Republic of)
- 7969 17 **Photoresist shrinkage effects at EUV** [7969-41]  
T. V. Pistor, Panoramic Technology Inc. (United States); T. I. Wallow, GLOBALFOUNDRIES Inc. (United States); C. N. Anderson, P. P. Naulleau, Lawrence Berkeley National Lab. (United States)
- 7969 18 **LWR improvement in EUV resist process** [7969-42]  
C. Koh, H.-W. Kim, S. Kim, H.-S. Na, C.-M. Park, C. Park, Samsung Electronics Co., Ltd. (Korea, Republic of); K.-Y. Cho, SEMATECH (United States)
- 7969 19 **Stochastic exposure kinetics of EUV photoresists: a simulation study** [7969-43]  
C. A. Mack, Lithoguru.com (United States); J. W. Thackeray, Dow Advanced Materials (United States); J. J. Biafore, M. D. Smith, KLA-Tencor Corp. (United States)

---

**SESSION 10 MASKS III**

---

- 7969 1A **Modeling the EUV multilayer deposition process on EUV blanks** [7969-44]  
V. Jindal, P. Kearney, J. Harris-Jones, SEMATECH (United States); A. Hayes, J. Kools, Veeco Instruments Inc. (United States)
- 7969 1B **Demonstration of defect free EUV mask for 22nm NAND flash contact layer using electron beam inspection system** [7969-45]  
T. Shimomura, DNP Corp. USA (United States); S. Kawashima, Y. Inazuki, T. Abe, T. Takikawa, H. Mohri, N. Hayashi, Dai Nippon Printing Co., Ltd. (Japan); F. Wang, L. Ma, Y. Zhao, C. Kuan, H. Xiao, J. Jau, Hermes-Microvision Inc. (United States)
- 7969 1C **Development of new FIB technology for EUVL mask repair** [7969-46]  
F. Aramaki, T. Ogawa, O. Matsuda, T. Kozakai, Y. Sugiyama, H. Oba, A. Yasaka, SII NanoTechnology Inc. (Japan); T. Amano, H. Shigemura, O. Suga, Semiconductor Leading Edge Technologies, Inc. (Japan)
- 7969 1D **Printability of buried mask defects in extreme UV lithography** [7969-47]  
P.-C. Hsu, M.-J. Yao, W.-C. Hsueh, C.-J. Chen, S.-C. Lee, C.-F. Yu, L. Hsu, S.-J. Chin, J. Hu, S.-H. Chang, C.-T. Shih, Y.-C. Lu, T. Wu, S.-S. Yu, A. Yen, Taiwan Semiconductor Manufacturing Co. Ltd. (Taiwan)
- 7969 1E **Compensation for EUV multilayer defects within arbitrary layouts by absorber pattern modification** [7969-48]  
L. Pang, C. Clifford, P. Hu, D. Peng, Y. Li, D. Chen, M. Satake, V. Tolani, L. He, Luminescent Technologies, Inc. (United States)

**Part Two**

---

**SESSION 11 INVITED SESSION II**

---

- 7969 1F **EUV lithography at chipmakers has started: performance validation of ASML's NXE:3100 (Invited Paper)** [7969-49]  
C. Wagner, J. Bacelar, N. Harned, E. Loopstra, S. Hendriks, I. de Jong, ASML Netherlands B.V. (Netherlands); P. Kuerz, Carl Zeiss SMT AG (Germany); L. Levasier, M. van de Kerkhof, ASML Netherlands B.V. (Netherlands); M. Lowisch, Carl Zeiss SMT AG (Germany); H. Meiling, D. Ockwell, R. Peeters, E. van Setten, J. Stoeldraijer, S. Young, J. Zimmerman, R. Kool, ASML Netherlands B.V. (Netherlands)
- 7969 1G **Tin LDP source collector module (SoCoMo) ready for integration into Beta scanner (Invited Paper)** [7969-50]  
M. Yoshioka, XTREME technologies GmbH (Germany); Y. Teramoto, EUVA (Japan); J. Jonkers, M. C. Schürmann, R. Apetz, V. Kilian, M. Corthout, XTREME technologies GmbH (Germany)
- 7969 1H **LPP source system development for HVM (Invited Paper)** [7969-51]  
D. C. Brandt, I. V. Fomenkov, A. I. Ershov, W. N. Partlo, D. W. Myers, R. L. Sandstrom, B. La Fontaine, M. J. Lercel, A. N. Bykanov, N. R. Böwering, G. O. Vaschenko, O. V. Khodykin, S. N. Srivastava, I. Ahmad, C. Rajyaguru, P. Das, V. B. Fleurov, K. Zhang, D. J. Golich, S. De Dea, R. R. Hou, W. J. Dunstan, C. J. Wittak, P. Baumgart, T. Ishihara, R. D. Simmons, R. N. Jacques, R. A. Bergstedt, Cymer, Inc. (United States)



---

**SESSION 12 DEVICES**

---

- 7969 1J **CD correction for half pitch 2x-nm on extreme ultraviolet lithography** [7969-53]  
H. Aoyama, Y. Tanaka, K. Tawarayama, Y. Arisawa, T. Uno, T. Kamo, T. Tanaka, Semiconductor Leading Edge Technologies, Inc. (Japan); A. Myers, Y. Shroff, T. Murachi, G. Vandentop, Intel Corp. (United States); I. Mori, Semiconductor Leading Edge Technologies, Inc. (Japan)
- 7969 1K **Patterning challenges in setting up a 16nm node 6T-SRAM device using EUV lithography** [7969-54]  
T. Vandeweyer, J. De Backer, J. Versluijs, V. Truffert, S. Verhaegen, M. Ercken, IMEC (Belgium); M. Dusa, ASML Belgium (Belgium)
- 7969 1L **Manufacturability of 2x-nm devices with EUV tool** [7969-55]  
K. Tawarayama, Semiconductor Leading Edge Technologies, Inc. (Japan); Y. Nakajima, S. Kyoh, Toshiba Corp. (Japan); H. Aoyama, K. Matsunaga, S. Magoshi, Semiconductor Leading Edge Technologies, Inc. (Japan); S. Tanaka, Y. Hayashi, Toshiba Corp. (Japan); I. Mori, Semiconductor Leading Edge Technologies, Inc. (Japan)
- 7969 1M **Overlay progress in EUV lithography towards adoption for manufacturing** [7969-56]  
J. V. Hermans, D. Laidler, IMEC (Belgium); C. Pigneret, A. van Dijk, O. Voznyi, M. Dusa, ASML Netherlands B.V. (Netherlands); E. Hendrickx, IMEC (Belgium)

---

**POSTER SESSION: DEVICES**

---

- 7969 1N **Comparison between ADT and PPT for 2X DRAM patterning** [7969-57]  
S. Koo, J.-T. Park, Y. Hyun, K. Ban, S. Kim, C.-M. Lim, D. Yim, S. Park, Hynix Semiconductor Inc. (Korea, Republic of)
- 7969 1O **Shadowing effect modeling and compensation for EUV lithography** [7969-58]  
H. Song, L. Zavyalova, Synopsys, Inc. (United States); I. Su, Synopsys Taiwan Ltd. (Taiwan); J. Shiely, Synopsys, Inc. (United States); T. Schmoeller, Synopsys GmbH (Germany)
- 7969 1P **Convergence study for lines, spaces between standard OPC, local, and more holistic OPC** [7969-59]  
L. Perraud, Y. Trouiller, Commissariat à l'Énergie Atomique (France) and STMicroelectronics (France); E. Yesilada, F. Robert, F. Foussadier, V. Farys, C. Gardin, STMicroelectronics (France)

---

**POSTER SESSION: MASK**

---

- 7969 1Q **Particle qualification procedure for the TNO EUV reticle load port module of the HamaTech MaskTrackPro cleaning tool** [7969-60]  
J. K. Stortelder, J. C. J. van der Donck, S. Oostrom, P. van der Walle, TNO (Netherlands); O. Brux, P. Dress, HamaTech APE GmbH & Co. KG (Germany)
- 7969 1R **EUVL dark-field exposure impact on CDs using thick and thin absorber masks** [7969-61]  
S. H. Lee, T. R. Younkin, M. J. Leeson, M. Chandhok, G. Zhang, J. Magana, H. Tanabe, S. L. Carson, Intel Corp. (United States)

- 7969 1S **Particle detection on flat surfaces** [7969-62]  
J. van der Donck, R. Snel, J. Stortelder, A. Abutan, S. Oostrom, S. van Reek, B. van der Zwan, P. van der Walle, TNO (Netherlands)
- 7969 1T **Impact of mask line roughness in EUV lithography** [7969-63]  
A. Vaglio Pret, IMEC (Belgium) and Katholieke Univ. Leuven (Belgium); R. Gronheid, IMEC (Belgium); T. Graves, M. D. Smith, J. Biafore, KLA-Tencor Corp. (United States)
- 7969 1V **Evaluation results of a new EUV reticle pod having reticle grounding paths** [7969-65]  
K. Ota, M. Yonekawa, M. Amemiya, T. Taguchi, O. Suga, Semiconductor Leading Edge Technologies, Inc. (Japan)
- 7969 1W **22X mask cleaning effects on EUV lithography process and lifetime** [7969-66]  
S. A. George, Lawrence Berkeley National Lab. (United States); R. J. Chen, Intel Corp. (United States); L.-M. Baclean, P. P. Naulleau, Lawrence Berkeley National Lab. (United States)
- 7969 1X **Quantitative evaluation of mask phase defects from through-focus EUV aerial images** [7969-67]  
I. Mochi, K. A. Goldberg, Lawrence Berkeley National Lab. (United States); R. Xie, Univ. of California, Berkeley (United States); P.-Y. Yan, Intel Corp. (United States); K. Yamazoe, Canon Inc. (United States)
- 7969 1Y **Mask roughness induced LER: geometric model at long correlation lengths** [7969-68]  
B. M. McClinton, Univ. of California, Berkeley (United States); P. P. Naulleau, Lawrence Berkeley National Lab. (United States)
- 7969 1Z **Mask roughness induced LER control and mitigation: aberrations sensitivity study and alternate illumination scheme** [7969-69]  
B. M. McClinton, Univ. of California, Berkeley (United States); P. P. Naulleau, Lawrence Berkeley National Lab. (United States)
- 7969 20 **Absorber height effects on SWA restrictions and shadow LER** [7969-70]  
B. M. McClinton, Univ. of California, Berkeley (United States); P. P. Naulleau, Lawrence Berkeley National Lab. (United States); T. Wallow, GLOBALFOUNDRIES Inc. (United States)

---

**POSTER SESSION: OPTICS**

- 7969 21 **Relationships between EUV resist outgassing and contamination deposition at Selete** [7969-71]  
H. Oizumi, K. Matsumaro, S. Nomura, J. J. Santillan, T. Itani, Semiconductor Leading Edge Technologies, Inc. (Japan); T. Watanabe, N. Matsuda, T. Harada, H. Kinoshita, Univ. of Hyogo (Japan)
- 7969 22 **Interaction of benzene and toluene vapors with Ru(0001) surface: relevance to MLM contamination** [7969-72]  
B. V. Yakshinskiy, Q. Shen, R. A. Bartynski, Rutgers, The State Univ. of New Jersey (United States)

- 7969 23 **Dependence of contamination rates on key parameters in EUV optics** [7969-74]  
Y. Khopkar, P. Thomas, L. Yankulin, R. Garg, C. Mbanaso, A. Antohe, M. Upadhyaya, V. K. Kamineni, Y.-J. Fan, G. Denbeaux, Univ. at Albany (United States); V. Jindal, A. Wüest, SEMATECH (United States); E. Gullikson, Lawrence Berkeley National Lab. (United States)
- 7969 26 **Damage testing of EUV optics using focused radiation from a table-top LPP source** [7969-77]  
K. Mann, F. Barkusky, A. Bayer, S. Döring, Laser-Lab. Göttingen e.V. (Germany)
- 7969 27 **Plasma-assisted cleaning by metastable-atom neutralization (PACMAN): a plasma approach to cleanliness in lithography** [7969-78]  
W. M. Lytle, D. Andruczyk, Univ. of Illinois at Urbana-Champaign (United States); V. Jindal, SEMATECH (United States); D. N. Ruzic, Univ. of Illinois at Urbana-Champaign (United States)
- 7969 28 **Broadband spectrophotometry on nonplanar EUV multilayer optics** [7969-79]  
I. Balasa, H. Blaschke, D. Ristau, Laser Zentrum Hannover e.V. (Germany)
- 7969 29 **Development of an in-situ Sn cleaning method for extreme ultraviolet light lithography** [7969-80]  
J. Sporre, R. E. Lofgren, D. N. Ruzic, Univ. of Illinois at Urbana-Champaign (United States); O. V. Khodykin, D. W. Myers, Cymer, Inc. (United States)
- 7969 2C **Efficient specification and characterization of surface roughness for extreme ultraviolet optics** [7969-120]  
S. Schröder, M. Trost, T. Feigl, Fraunhofer Institute for Applied Optics and Precision Engineering (Germany); J. E. Harvey, CREOL, Univ. of Central Florida (United States); A. Duparré, Fraunhofer Institute for Applied Optics and Precision Engineering (Germany)

---

**POSTER SESSION: RESIST**

- 7969 2D **Application of flash-lamp post-exposure baking for EUV resist processing** [7969-83]  
K. Kaneyama, T. Itani, Semiconductor Leading Edge Technologies, Inc. (Japan)
- 7969 2E **Availability of underlayer application to EUV process** [7969-84]  
H. Kosugi, Tokyo Electron Kyushu Ltd. (Japan); C. Fonseca, Tokyo Electron America, Inc. (United States); F. Iwao, H. Marumoto, Tokyo Electron Kyushu Ltd. (Japan); H.-W. Kim, K. Cho, C.-H. Park, C.-M. Park, H.-S. Na, C.-W. Koh, H. Cho, Samsung Electronics Co., Ltd. (Korea, Republic of)
- 7969 2F **Development of under layer material for EUV lithography** [7969-85]  
R. Sakamoto, B.-C. Ho, N. Fujitani, T. Endo, R. Ohnishi, Nissan Chemical Industries, Ltd. (Japan)
- 7969 2G **Study of post-develop defect on typical EUV resist** [7969-86]  
M. Harumoto, S. Suyama, T. Miyagi, A. Morita, M. Asai, SOKUDO Co., Ltd. (Japan); K. Kaneyama, T. Itani, Semiconductor Leading Edge Technologies, Inc. (Japan)
- 7969 2H **Study of ion implantation into EUV resist for LWR improvement** [7969-88]  
Y. Kikuchi, D. Kawamura, H. Mizuno, Toshiba Corp. (Japan)

- 7969 2I **Development of EUV resist for 22nm half pitch and beyond** [7969-89]  
K. Nishino, K. Maruyama, T. Kimura, T. Kai, JSR Corp. (Japan); K. Goto, S. Sharma, JSR Micro, Inc. (United States)
- 7969 2J **Mass spectrometer characterization of reactions in photoresists exposed to extreme ultraviolet radiation** [7969-90]  
C. Mbanaso, S. Kruger, C. Higgins, Y. Khopkar, A. Antohe, B. Cardineau, G. Denbeaux, Univ. at Albany (United States)
- 7969 2K **EUV lithography for 22nm half pitch and beyond: exploring resolution, LWR, and sensitivity tradeoffs** [7969-91]  
E. S. Putna, T. R. Younkin, M. Leeson, R. Caudillo, T. Bacuita, U. Shah, M. Chandhok, Intel Corp. (United States)
- 7969 2L **Unraveling the effect of resist composition on EUV optics contamination** [7969-92]  
I. Pollentier, I. Neira, A.-M. Goethals, R. Gronheid, IMEC (Belgium); S. Tarutani, H. Tamaaki, H. Tsubaki, T. Takahashi, Fujifilm Corp. (Japan)
- 7969 2M **Acid proliferation to improve the sensitivity of EUV resists: a pulse radiolysis study** [7969-93]  
K. Enomoto, Osaka Univ. (Japan) and CREST/JST (Japan); K. Arimitsu, A. Yoshizawa, Tokyo Univ. of Science (Japan); H. Yamamoto, Osaka Univ. (Japan) and CREST/JST (Japan); A. Oshima, Osaka Univ. (Japan); T. Kozawa, S. Tagawa, Osaka Univ. (Japan) and CREST/JST (Japan)
- 7969 2N **Study of acid diffusion of anionic or cationic polymer bound PAG** [7969-94]  
J. B. Shin, H. S. Joo, S. D. Cho, H. S. Lim, J. H. Kim, S. J. Lee, D. H. Shin, J. Han, D. C. Seo, Korea Kumho Petrochemical Co., Ltd. (Korea, Republic of)
- 7969 2O **Deep ultraviolet out-of-band contribution in extreme ultraviolet lithography: predictions and experiments** [7969-95]  
G. F. Lorusso, IMEC (Belgium); N. Davydova, M. Eurlings, C. Kaya, Y. Peng, K. Feenstra, ASML Netherlands B.V. (Netherlands); T. H. Fedynyshyn, MIT Lincoln Lab. (United States); O. Natt, P. Huber, C. Zaczek, Carl Zeiss SMT AG (Germany); S. Young, ASML Netherlands B.V. (Netherlands); P. Graeupner, Carl Zeiss SMT AG (Germany); E. Hendrickx, IMEC (Belgium)

---

#### POSTER SESSION: SOURCES

- 7969 2P **Understanding the behavior of laser-produced tin plasma by time-resolved spectroscopy and simulations of their spectra** [7969-96]  
I. Kambali, T. McCormack, E. Scally, J. White, F. O'Reilly, P. Sheridan, G. O'Sullivan, Univ. College Dublin (Ireland)
- 7969 2R **Counter-facing plasma focus system as an efficient and long-pulse EUV light source** [7969-98]  
H. Kuwabara, IHI Corp. (Japan); K. Hayashi, Y. Kuroda, Tokyo Institute of Technology (Japan); H. Nose, K. Hotozuka, IHI Corp. (Japan); M. Nakajima, K. Horioka, Tokyo Institute of Technology (Japan)

- 7969 2S **Development of the reliable 20 kW class pulsed carbon dioxide laser system for LPP EUV light source** [7969-99]  
J. Fujimoto, Gigaphoton Inc. (Japan); T. Ohta, K. M. Nowak, T. Suganuma, H. Kameda, M. Moriya, T. Yokoduka, K. Fujitaka, Komatsu Ltd. (Japan); A. Sumitani, EUVA/Komatsu Ltd. (Japan); H. Mizoguchi, Gigaphoton Inc. (Japan)
- 7969 2T **Characterization and optimization of tin particle mitigation and EUV conversion efficiency in a laser produced plasma EUV light source** [7969-100]  
T. Yanagida, H. Nagano, Komatsu Ltd. (Japan); Y. Wada, T. Yabu, S. Nagai, G. Soumagne, T. Hori, EUVA (Japan); K. Kakizaki, Komatsu Ltd. (Japan); A. Sumitani, EUVA (Japan); J. Fujimoto, H. Mizoguchi, Gigaphoton Inc. (Japan); A. Endo, Forschungszentrum Dresden-Rossendorf e.V. (Germany)
- 7969 2U **Development of debris-mitigation tool for HVM DPP source** [7969-101]  
H. Yabuta, S. Mori, T. Inoue, Y. Teramoto, H. Sato, K. Hotta, EUVA (Japan)
- 7969 2V **Sn film and ignition control for performance enhancement of laser-triggered DPP source** [7969-103]  
Y. Teramoto, T. Yokoyama, H. Urakami, K. Hotta, EUVA (Germany)
- 7969 2W **Stable tin droplets for LPP EUV sources** [7969-104]  
B. Rollinger, O. Morris, R. S. Abhari, ETH Zürich (Switzerland)
- 7969 2X **EUV brightness, spot size, and contamination measurements at the intermediate focus** [7969-105]  
A. Z. Giovannini, O. Morris, I. Henderson, ETH Zürich (Switzerland); S. Ellwi, Adlyte Ltd. (Switzerland); R. S. Abhari, ETH Zürich (Switzerland)
- 7969 2Z **Improvements in the EQ-10 electrodeless Z-pinch EUV source for metrology applications** [7969-107]  
S. F. Horne, D. Gustafson, M. J. Partlow, M. M. Besen, D. K. Smith, P. A. Blackborow, Energetiq Technology, Inc. (United States)
- 7969 30 **Investigation on the interaction of long duration Nd:YAG laser pulse with Sn plasma for an EUV metrology source** [7969-108]  
Y. Tao, Univ. of California, San Diego (United States); Y. Ueno, Komatsu Ltd. (Japan); S. Yuspeh, R. Burdt, M. S. Tillack, F. Najmabadi, Univ. of California, San Diego (United States)
- 7969 32 **Next generation of Z\* modelling tool for high intensity EUV and soft x-ray plasma sources simulations** [7969-111]  
S. V. Zakharov, NANO-UV SAS (France), EPPRA SAS (France), and Kurchatov Institute (Russian Federation); V. S. Zakharov, EPPRA SAS (France) and Kurchatov Institute (Russian Federation); P. Choi, NANO-UV SAS (France) and EPPRA SAS (France); A. Y. Krukovskiy, V. G. Novikov, A. D. Solomyannaya, A. V. Berezin, A. S. Vorontsov, M. B. Markov, S. V. Parot'kin, Keldysh Institute of Applied Mathematics (Russian Federation)

- 7969 33 **Laser produced plasma light source for EUVL** [7969-112]  
I. V. Fomenkov, A. I. Ershov, W. N. Partlo, D. W. Myers, D. Brown, R. L. Sandstrom, B. La Fontaine, A. N. Bykanov, G. O. Vaschenko, O. V. Khodykin, N. R. Böwering, P. Das, V. B. Fleurov, K. Zhang, S. N. Srivastava, I. Ahmad, C. Rajyaguru, S. De Dea, R. R. Hou, W. J. Dunstan, P. Baumgart, T. Ishihara, R. D. Simmons, R. N. Jacques, R. A. Bergstedt, D. C. Brandt, Cymer, Inc. (United States)
- 7969 35 **High-brightness EUV light source for HVM** [7969-121]  
P. Choi, S. V. Zakharov, NANO-UV SAS (France) and EPPRA SAS (France); R. Aliaga-Rossel, A. Bakouboula, NANO-UV SAS (France); J. Bastide, EPPRA SAS (France); O. Benali, NANO-UV SAS (France) and EPPRA SAS (France); P. Bove, M. Cau, G. Duffy, NANO-UV SAS (France); C. Fanara, EPPRA SAS (France); W. Kezzar, NANO-UV SAS (France); B. Lebert, EPPRA SAS (France); K. Powell, NANO-UV SAS (France); O. Sarroukh, EPPRA SAS (France); L. Tantart, C. Zaepffel, NANO-UV SAS (France); V. S. Zakharov, EPPRA SAS (France)

---

**POSTER SESSION: TOOLS**

- 7969 36 **Overlay accuracy of EUV1 using compensation method for nonflatness of mask** [7969-114]  
Y. Tanaka, T. Kamo, K. Ota, H. Tanaka, O. Suga, MIRAI-Semiconductor Leading Edge Technologies, Inc. (Japan); M. Itoh, Toshiba Corp. (Japan); S. Yoshitake, NuFlare Technology, Inc. (Japan)
- 7969 37 **EUV processing investigation on state of the art coater/developer system** [7969-115]  
H. Shite, Tokyo Electron Kyushu Ltd. (Japan); N. Bradon, Tokyo Electron Europe Ltd. (United Kingdom); T. Shimoaoki, S. Kobayashi, K. Nafus, H. Kosugi, Tokyo Electron Kyushu Ltd. (Japan); P. Foubert, J. Hermans, E. Hendrickx, M. Goethals, R. Gronheid, C. Jehoul, IMEC (Belgium)
- 7969 38 **Low-speckle holographic beam shaping of high-coherence EUV sources** [7969-116]  
C. N. Anderson, R. H. Miyakawa, P. P. Naulleau, Lawrence Berkeley National Lab. (United States)
- 7969 39 **Lateral shearing interferometry for high-resolution EUV optical testing** [7969-117]  
R. Miyakawa, Univ. of California, Berkeley (United States) and Lawrence Berkeley National Lab. (United States); P. Naulleau, Lawrence Berkeley National Lab. (United States)
- 7969 3A **On the extensibility of extreme UV lithography** [7969-118]  
S.-S. Yu, A. Yen, S.-H. Chang, C.-T. Shih, Y.-C. Lu, J. Hu, T. Wu, Taiwan Semiconductor Manufacturing Co. Ltd. (Taiwan)
- 7969 3B **Considerations for cost of ownership in EUV lithography** [7969-122]  
A. Keen, C. Bailey, J. Donders, N. Condon, Edwards Ltd. (United Kingdom)

*Author Index*

# Conference Committee

## *Symposium Chairs*

**Donis G. Flagello**, Nikon Research Corporation of America  
(United States)

**Harry J. Levinson**, GLOBALFOUNDRIES Inc. (United States)

## *Conference Chair*

**Bruno M. La Fontaine**, Cymer, Inc. (United States)

## *Conference Cochair*

**Patrick P. Naulleau**, Lawrence Berkeley National Laboratory  
(United States)

## *Program Committee*

**James W. Blatchford**, Texas Instruments Inc. (United States)

**Robert L. Brainard**, University at Albany (United States)

**Kevin D. Cummings**, ASML US, Inc. (United States)

**Michael Goldstein**, Intel Corporation (United States)

**Francis Goodwin**, SEMATECH (United States)

**Bryan S. Kasprowicz**, Photronics, Inc. (United States)

**Seong-Sue Kim**, Samsung Electronics Company, Ltd.  
(Korea, Republic of)

**Michael J. Lercel**, Cymer, Inc. (United States)

**Ted Liang**, Intel Corporation (United States)

**Akira Miyake**, Canon Inc. (Japan)

**Katsuhiko Murakami**, Nikon Corporation (Japan)

**Christopher S. Ngai**, Applied Materials, Inc. (United States)

**Iwao Nishiyama**, Semiconductor Leading Edge Technologies, Inc.  
(Japan)

**Shinji Okazaki**, EUVA (Japan)

**Uzodinma Okoroanyanwu**, GLOBALFOUNDRIES Inc. (United States)

**Jan-Hendrik Peters**, Carl Zeiss SMS GmbH (Germany)

**Jorge J. Rocca**, Colorado State University (United States)

**Kurt G. Ronse**, IMEC (Belgium)

**Tsutomu Shoki**, HOYA Corporation (Japan)

**Stanley E. Stokowski**, KLA-Tencor Corporation (United States)

**Kazuaki Suzuki**, Nikon Corporation (Japan)

**Obert R. Wood II**, GLOBALFOUNDRIES Inc. (United States)

**Jeong-Ho Yeo**, Samsung Electronics Company, Ltd. (Korea, Republic of)

## Session Chairs

- 1 Invited Session I  
**Obert R. Wood II**, GLOBALFOUNDRIES Inc. (United States)  
**Kurt G. Ronse**, IMEC (Belgium)
- 2 EUV I: Joint Session with Conference 7972  
**Robert L. Brainard**, University at Albany (United States)  
**Hui Peng Koh**, GLOBALFOUNDRIES Inc. (United States)
- 3 Sources  
**Shinji Okazaki**, EUVA (Japan)  
**Jorge J. Rocca**, Colorado State University (United States)
- 4 Masks I  
**Guojing Zhang**, Intel Corporation (United States)  
**Tsutomu Shoki**, HOYA Corporation (Japan)
- 5 Optics and Contamination  
**Iwao Nishiyama**, Semiconductor Leading Edge Technologies, Inc.  
(Japan)  
**Michael J. Lercel**, Cymer, Inc. (United States)
- 6 Tools and OPC  
**Eric M. Panning**, Intel Corporation (United States)  
**Katsuhiko Murakami**, Nikon Corporation (Japan)
- 7 Masks II  
**Jan Hendrik Peters**, Carl Zeiss SMS GmbH (Germany)  
**Seong-Sue Kim**, Samsung Electronics Company, Ltd.  
(Korea, Republic of)
- 8 EUV II: Joint Session with Conference 7972  
**Patrick P. Naulleau**, Lawrence Berkeley National Laboratory  
(United States)
- 9 Resist  
**Thomas I. Wallow**, GLOBALFOUNDRIES Inc. (United States)  
**Christopher S. Ngai**, Applied Materials, Inc. (United States)
- 10 Masks III  
**Stanley E. Stokowski**, KLA-Tencor Corporation (United States)  
**Bryan S. Kasprovicz**, Photronics, Inc. (United States)



- 11 Invited Session II
  - Francis Goodwin**, SEMATECH (United States)
  - Michael Goldstein**, Intel Corporation (United States)
  
- 12 Devices
  - Li-Jui Chen**, Taiwan Semiconductor Manufacturing Company, Ltd.  
(Taiwan)
  - Daniel A. Corliss**, IBM Corporation (United States)



## Introduction

It is with pleasure that I write the introduction for the Proceedings of the second SPIE conference on Extreme Ultraviolet (EUV) Lithography.

This year, the conference continued to have a vibrant participation from various segments of our industry and academia, with strong representation from Europe, Asia, and America. The level of participation in terms of number of papers presented was very similar to last year's while the attendance to the meeting was up significantly, showing the growing interest and even eagerness for this technology.

The papers in these Proceedings address areas that are known critical issues for the technology, such as sources, masks, resist performance, and components lifetime. They also provide updates on the status of tools and process development for the technology nodes of interest.

The introduction of EUV Lithography in industrial pilot lines is in full swing and EUV scanners have been installed at chip manufacturers for early process development. Although the throughput of these scanners and source power is not at the expected levels yet, many wafers have been printed with these beta tools with excellent results down to approximately 20 nm half-pitch resolution and with good overlay. Source manufacturers report progress in the stability, lifetime, and average usable power for the scanner. The progress made in the quality of EUV optics is particularly noteworthy: flare levels below 5%, which are now achieved, were once thought to be practically impossible. The EUV mask infrastructure also continues to make progress and a lot of effort is devoted to put in place actinic inspection tools. Finally, the limits of resist resolution have been pushed beyond 20 nm, with some formulations approaching 15nm half-pitch. These are but a few examples of the progress made during the past year.

I would like to thank the authors and conference attendees for their active participation: you make this conference possible. I am also extending my wholehearted gratitude to my cochair, Patrick Naulleau from LBNL, who has expertly carried a large part of the workload this year. I am confident that this conference will grow and thrive under his leadership for the next two years. Our acknowledgments go to the conference program committee for all their help in putting the program together and chairing sessions. Finally, we are indebted to the SPIE staff, as their many contributions truly help make this conference a success.

**Bruno M. La Fontaine**

